

Date: Friday, 23/03/2007 8:25:48 AM  
User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ARM
Job Number	: 31447		
Estimate Number	: 12590		
P.O. Number	: N/A	Part Number	: D35604
This Issue	: 23/03/2007 S.O. No. : N/A	Drawing Number	: D3560 UNDER REVIEW
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A
Previous Run	: 30867	Material	: N/A
Written By	:	Due Date	: 26/03/2007
Checked & Approved By	:	Qty:	3
Comment	: Est Rev:A New Issue 06-11-10 JLM	Um:	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0"   Comment: Qty.: 0.7350 f(s)/Unit Total: 2.2050 f(s) 2.9400 6061-T6 Bar .50" x 6.0" Batch: M101919 ml 07 03 23 (4)
2.0	WATER JET	FLOW WATER JET   Comment: FLOW WATER JET 1-Cut as per Dwg D3560 Dwg Rev: A ml 07 03 23 (4) Prog Rev: A 2-Deburr if necessary Note: .507" Dia & .196" Dia Holes are to opened on manual mill after Waterjet
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE   ml 07 03 23 (4) Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE   Comment: CONVENTIONAL MILLING MACHINE 1-Open .196" Dia hole 2-C'Bore as per Dwg D3560. 3-Ream .507" as per Dwg D3560 ***Ensure to C'Bore on Corect side*** ml 07 03 23 (4)

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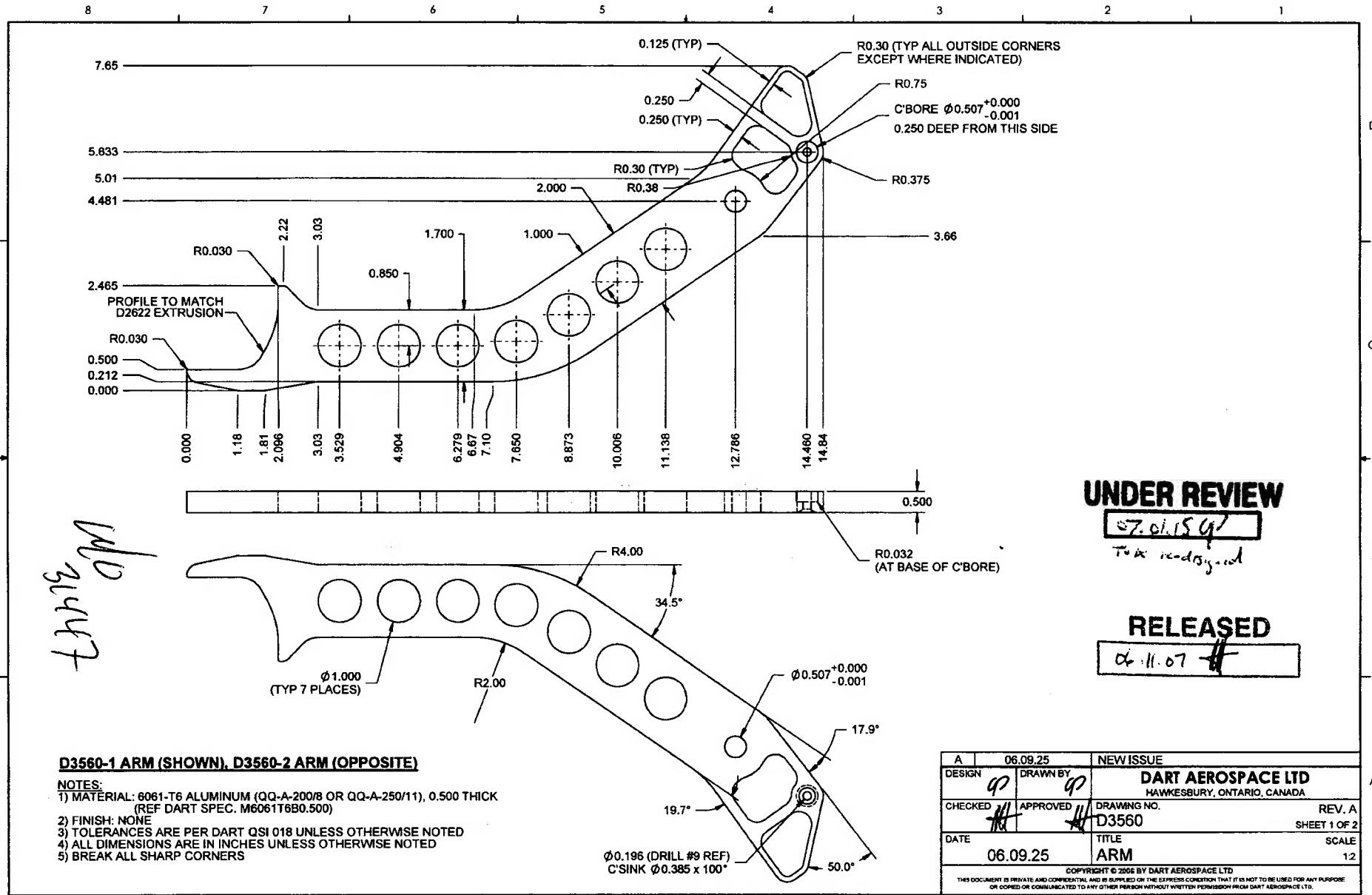


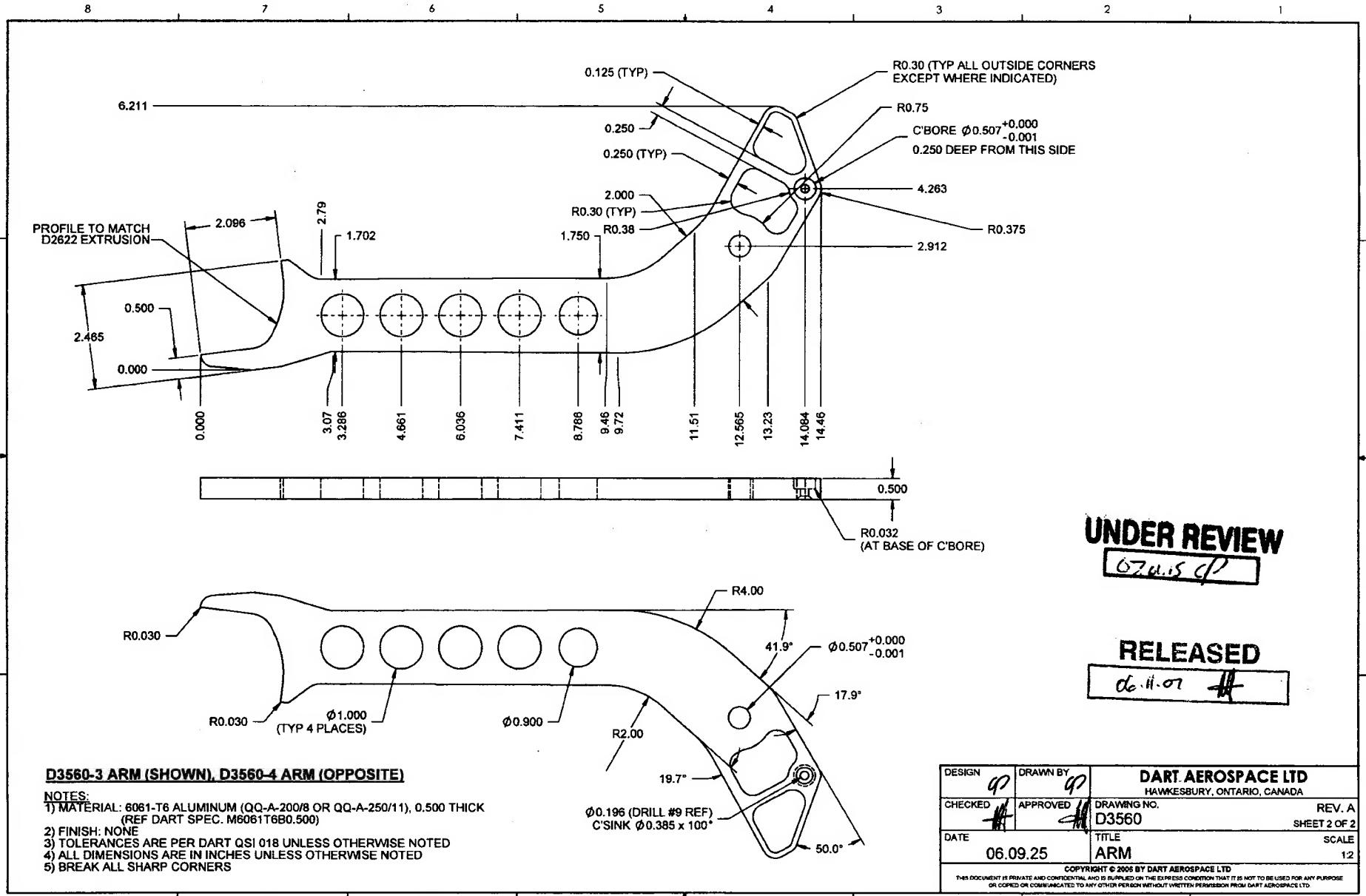
Seq. #:	Machine Or Operation:	Description :
5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		J.F. 07/03/26 (5)
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
6.0	QC8	SECOND CHECK
		J.F. 07/03/26 (1)
Comment: SECOND CHECK		
7.0	PACKAGING 1	PACKAGING RESOURCE #1
		J.F. 07.03.26 4
Comment: PACKAGING RESOURCE #1		
Identify and Stock		
Location: WA		
8.0	QC21	FINAL INSPECTION/W/O RELEASE
		J.F. 07/03/26 (4)
Comment: FINAL INSPECTION/W/O RELEASE		

Job Completion



J.F. 07.03.26 4





DART AEROSPACE LTD	Work Order:	31447
Description: AKM	Part Number:	13560-4
Inspection Dwg: 3560 Rev: A		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

First Article     Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A $\phi 1.000$	+0.012-0.001	1.003	✓		VERN	
B $\phi 0.900$	+0.010-0.001	0.902	✓		VERN	
C $\phi 0.507$	+0.008-0.001	0.507	✓		VERN	
D $\phi 0.196$	+0.005-0.001	0.201	✓		VERN	
E $0.500$	+/-0.010	0.500	✓		VERN	
F $0.250$	+/-0.010	0.252	✓		VERN	
G $0.125$	+/-0.010	0.126	✓		VERN	
H $0.250$	+/-0.010	0.250	✓		VERN	
I $2.000$	+/-0.010	2.002	✓		VERN	
J $1.750$	+/-0.010	1.748	✓		VERN	
K $2.465$	+/-0.010	2.465	✓		VERN	
L $1.702$	"	1.704	✓		VERN	
M $.507$	$+.000$ $-.001$	.507	✓			
N $.385 \times 1000^{\circ}$	$-.010$	.385	✓			
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by:	<i>M. Mf</i>	Audited by:		Prototype Approval:	N/A
Date:	07 03 23	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	